

### **APPLIED SYSTEMS**

Product Catalogue 2020

Chillers | Heat pumps | Fan coils | Terminal units | Solutions to control the integrated system



### A global organisation with companies and a presence worldwide

### NIBE Group is a global organisation that contributes to a smaller carbon footprint and

**better utilisation of energy.** In its three business areas – Climate Solutions, Element and Stoves – we develop, manufacture and market a wide range of eco-friendly, energy-efficient solutions for indoor climate comfort in all types of property, plus components and solutions for intelligent heating and control in industry and infrastructure.

From its beginning in Markaryd, in the province Småland more than 60 years ago, NIBE has grown into an international company with more than 15,000 employees and a presence worldwide. From the very start, the company was driven by a strong culture of entrepreneurship and a passion for responsible business operation. Its success factors are long-term investments in sustainable product development and strategic acquisitions. Combined, these factors have brought about strong, targeted growth, which generated sales of just over SEK 20 billion (EUR 2 billion).





## Be the change you want to see in the world

NIBE GROUP MEMBER



Our focus on world-class solutions in sustainable energy contributes to the global goal to reduce emissions of greenhouse gases into the atmosphere.

Our entire value chain, from vision to end customers, must be based on the principles of sustainability in our business principles.

We are responsible not only for the financial results of our operations but also for their social and environmental impact.

NIBE's responsibility forms the Group's framework for sustainability efforts in four different areas:

IN BUSINESS RESPONSIBILITY

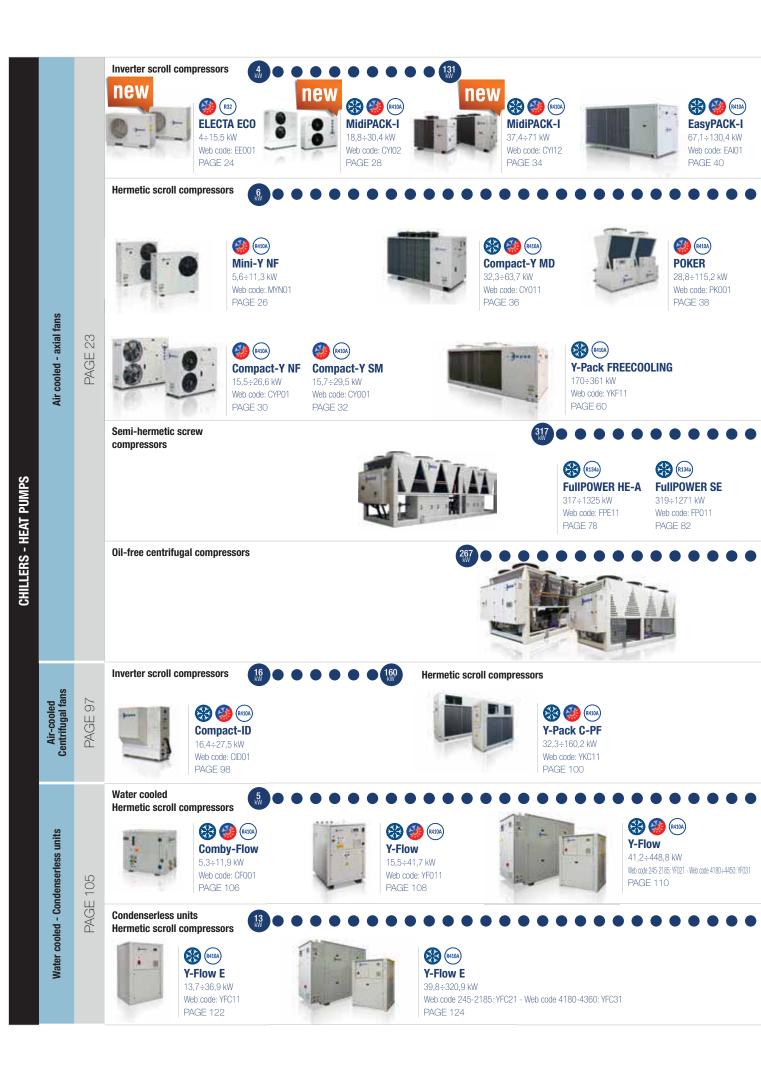
FOR EMPLOYEES

FOR THE ENVIRONMENT

LOCAL SOCIAL RESPONSIBILITY

BIC

### To our sons, for a more sustainable future





**R134** FullPOWER VFD (1+i) 518÷1307,4 kW Web code: FPV21 PAGE 76

917

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EasyPACK

63,7÷144,4 kW

Web code: EAS01

PAGE 42



**R134a** FullPOWER VFD 510÷1001,5 kW Web code: FPV11 PAGE 74

Inverter screw compressors

🛞 🍪 (R410A)

91,6÷345 kW

PAGE 46

**R134a** 

PAGE 88

469÷1.216 kW

Web code: ZPF01

**Z-Power FREECOOLING** 

Web code: WKE11

WinPACK HE-A

🛞 🍪 🕬 WinPACK SE 97,6÷328,6 kW Web code: WK011 PAGE 50



**(R410A**) **(R410A** WinPACK-R HE-A WinPACK-R SE 221,4÷372 kW 214,2÷345,7 kW Web code: WKE21 Web code: WK021 PAGE 58 PAGE 56

**R134a** 

PAGE 86

Z-Power SE

Web code: ZP001

1404,4÷1.609,7 kW



🗱 🚷 (\*10A) WinPOWER HE-A 337,3÷916,8 kW Web code: WPE11 PAGE 62

🗱 🎲 (R410A) WinPOWER SE 335÷861,8 kW Web code: WP011 PAGE 68

1600





HFO 1234ze **TurboPOWER ECO** 323.2÷948.6 kW Web code: TP014 PAGE 94



**Condenserless units** Semi-hermetic screw compressors



**R134a** Z-Flow E 171,9÷1.424,8 kW Web code: ZFC01 PAGE 126

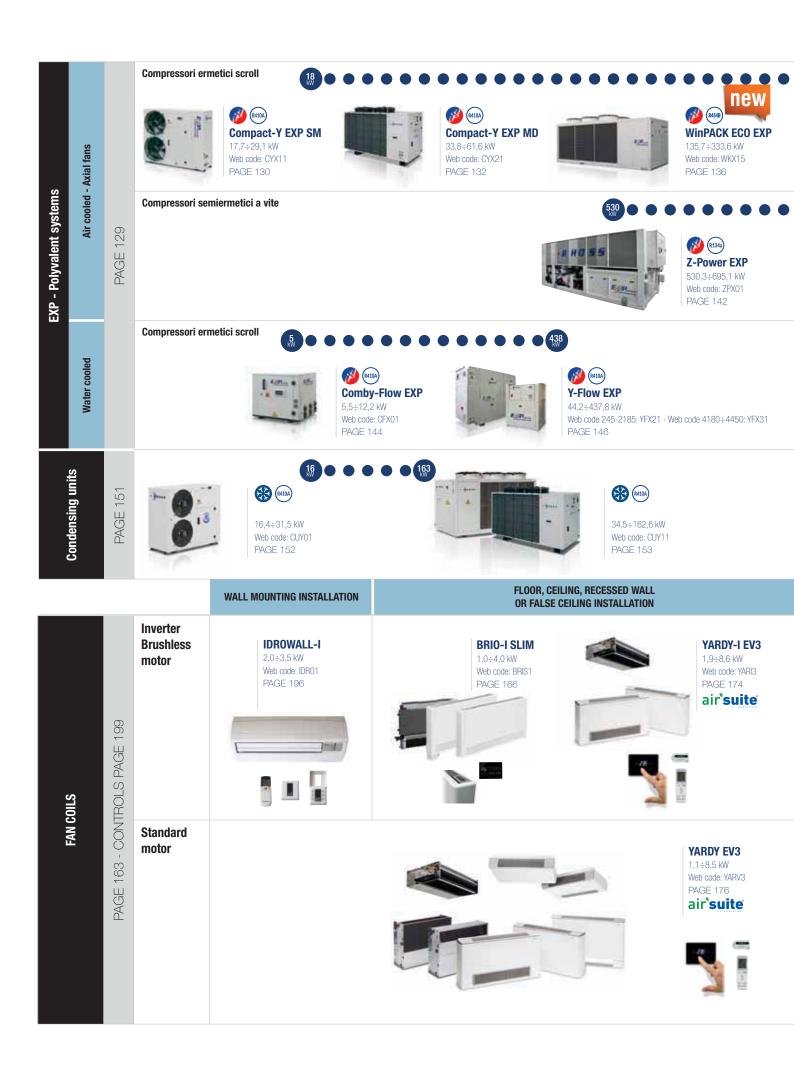
















695 kw





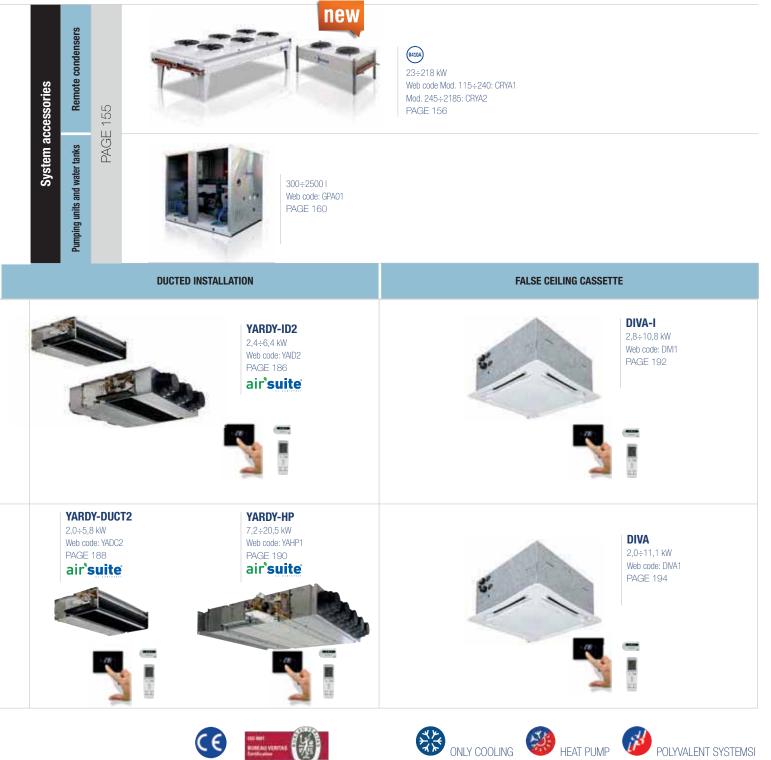


(R410A) WinPOWER EXP 361,2÷648,1 kW Web code: WPX01 PAGE 140



Inverter scroll compressors





**PAGE 209** 

Compact heat recoveries 100+5300 m<sup>3</sup>/h



Terminal unit UTNA Platinum 6,4÷70 kW Web code: UTAP1 PAGE 210



Heat recovery unit UTNR-A Platinum Counterflow heat recovery 400÷4.050 m³/h Web code: UTNR3 PAGE 214



Heat recovery unit UTNR-HE Platinum Rotative heat recovery 310÷4.250 m<sup>3</sup>/h Web code: UTHE3 PAGE 218



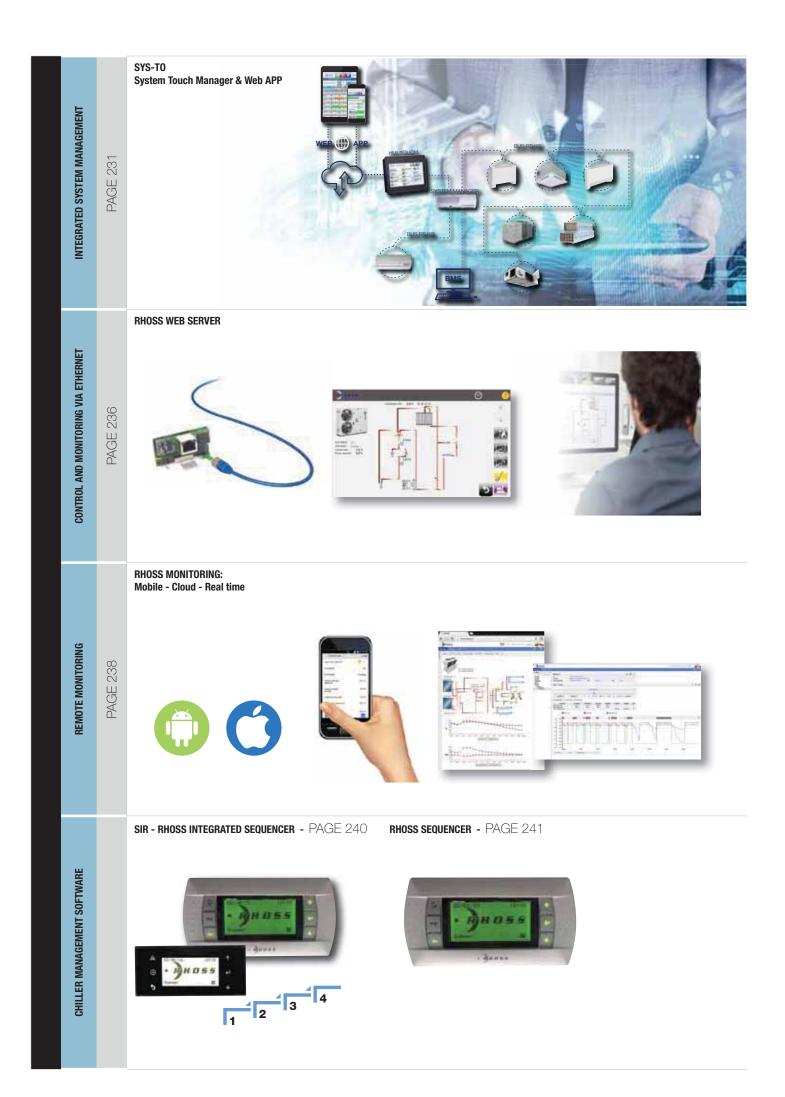
Heat recovery unit UTNR-HP Thermodynamic heat recovery 350÷4.500 m³/h Web code: UTHP1 PAGE 226



Heat recovery unit VMC-E Counterflow heat recovery 250÷1.000 m³/h Web code: VMC01 PAGE 228

**FULL CONTROL CONTROLS** 

PAGE 222

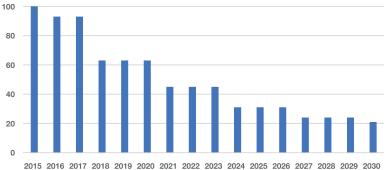


### RHOSS: the conscious choice for an ecological future

### EFFICIENCY, TECHNOLOGY and ECOLOGY: the three key words for a sustainable future.

Rhoss has always been careful to create comfort, and invests and researches new solutions to be applied to equipment dedicated to the HVAC world: efficiency and technology are firm points in the development of new products in order to make them more and more compatible with the environment which we live in.

The progressive elimination of fluorinated refrigerants (HFCs), established by the new EU regulation, provides for a gradual reduction of the quantities placed on the market, expressed as the equivalent in tons of CO2. This should lead to a reduction of HFC consumption of 79% by 2030.



Volume di riferimento (100%) corrispondente alla media annuale della quantità totale di CO, equivalente immessa all'interno dell'UE nel periodo dal 2009 al 2012.

The application of this legislation will lead to the introduction and increasingly massive use of new low-GWP (Global Warming Potential) gases, consistent with the evolution of technology.

In fact, in the world market of refrigerants, depending on the technology used, there are many solutions that allow for a reduction in GWP, with respect to the gas traditionally used in the HVAC sector.



The following table indicates some examples of refrigerant gases and related GWP.

Refrigerante	GWP ( UNI EN 378-1 2017)		
R407C	1774		
R134a	1450		
R410A	2088		
R513A	631		
R1233zd	4,5		
R1234ze	7		
R32/R452 B	675		
R454 B	466		

Rhoss has long started this process of harmonisation with the new "green" gases, testing and experimenting with new solutions, without precluding any possibility. Furthermore, all the ranges in the catalogue for which Rhoss provides solutions with low GWP refrigerant are distinguished by a specific mark.

The gradual phase-down of high GWP refrigerants is also accompanied by the demand for increasingly efficient and low-consumption products as required by the European Ecodesign Directive. This provides the specifications for an environmentally friendly design of all energy-using products and through Regulations 813/2013 and 2016/2281 imposed minimum seasonal winter (SCOP) and summer (SEER) efficiency requirements for the introduction of chillers and heat pumps in the European market.

The product performance tables, therefore, indicate the SEER and SCOP indexes, in line with the requirements of the directive.

### Our certifications, in 360 degrees



#### ISO 9001:2015 Certification

RHOSS Spa provides quality goods designed for environmental comfort, making them available and accessible thanks to the advanced technological and organisational level achieved, and, above all, to the committed, reliable and dedicated approach that RHOSS personnel take to their job every day. The organisation and operations of the business are based on a Quality Management System. The Quality System currently implemented with the new ISO 9001-2015 version is based on rules and practices that are established and agreed on with the entire organisation.



#### ISO 14001:2015 Certification

RHOSS Spa supplies quality goods designed for environmental comfort. With the same commitment, it pays attention to environmental issues, considering correct management and efficient control of its environmental aspects of prime importance, engaging in Environmental Protection and in full compliance with the standards in force and with specific requirements. For this reason, Management has decided to implement an environmental certification system, based on the requirements of the international standard UNI EN ISO 14001, applying it to all the activities carried out within the company and especially to its production activities.



### EUROVENT certification for CHILLERS, HEAT PUMPS (CCP-HP) AND FAN-COILS (FCU)

Rhoss participates in the Eurovent certification programmes for chillers, heat pumps and fan coils. The performance of Rhoss products is therefore guaranteed by tests performed by an accredited third party certification company.



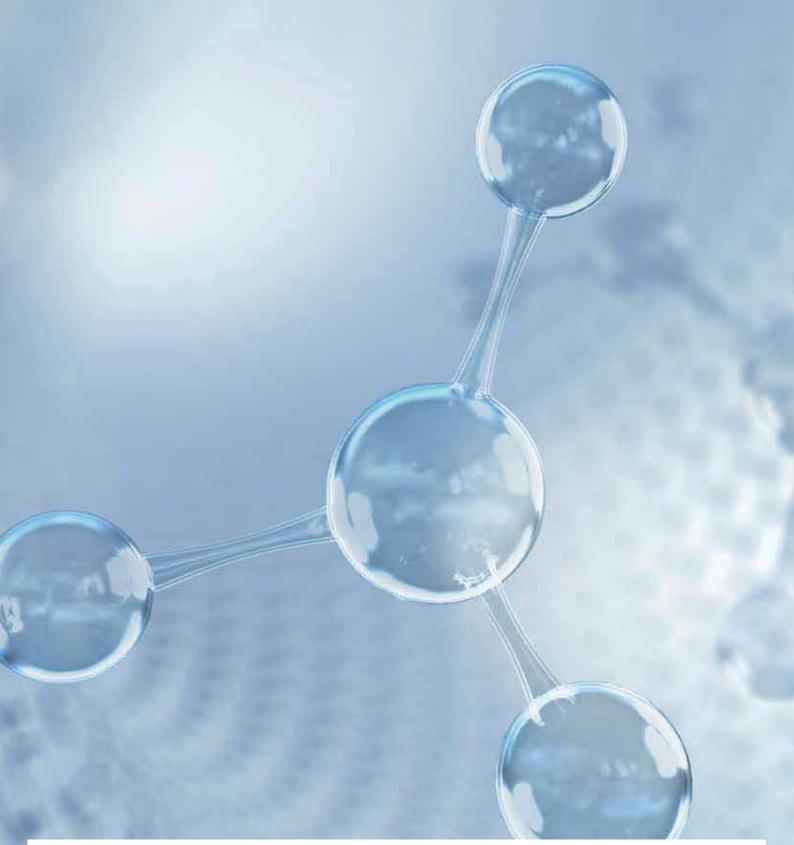
### EUROVENT certification for AIR HANDLING UNITS (AHU)

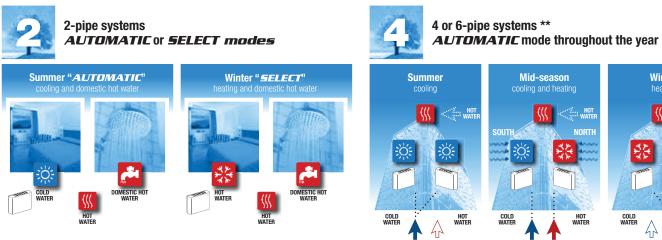
Rhoss participates in the Eurovent certification programme for the Air handling units with the ADV and NEXTAIR range according to the EN 13053 standard; certification of mechanical characteristics according to EN1886; and the energy classification of the machines.



LEED certification - Leadership in Energy & Environmental Design

Rhoss participates in the certification protocol of LEED buildings. The international system is based on the entire building life cycle from design and construction to management and maintenance.





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WATER

HOT WATER

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Winter heating

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4 A

## Innovation is in our DNA



The assurance of a quality product is obtained by means of thorough tests in the R&D Lab, one of the largest testing labs in Europe.

Every Rhoss unit is subjected to rigorous operating tests before being launched on the market, simulating the most extreme operating conditions.

EXP Systems is the multi-purpose ecological system designed by RHOSS to satisfy cold and hot water demands simultaneously or independently with a single unit. It is designed for use in 2, 4 and 6-pipe systems, at any time of year.

This flexibility allows it to be used in several types of construction, thereby allowing any subsequent change in the intended use.

An entire range with air and water cooled from 5 to 700  $$\rm KW$  with TER\* index up to 8.33.



Polyvalent systems the evolution of energy savings

> Download the complete document: http://www.rhoss.com/download



## VPF solution by RHOSS: the new plant engineering breakthrough

Cooling systems with VPF (Variable Primary Flow), ideal for medium to large cooling capacities, are an interesting alternative to more conventional constant flow systems. In fact, the solutions designed by Rhoss offer benefits like reduced pumping unit energy consumption with consequent cost savings, as well as reliability and simplified system control.

Using these systems contributes significantly to achieving more LEED building certification credits.

### Variable flow systems

The Rhoss VPF solution can be summarised as follows: The primary circuit pump or double pump is inverter-controlled to regulate the flow and thereby reduce pumping power [P=  $f(Q^3)$ ].

The customer provides the inverter pump/pumps to control the secondary one. In this case, Rhoss can control them and, therefore, there will be no limitations in their use.

VPF testing in the Rhoss R&D Lab, regardless of the solution, has shown that the amount of water is important to stabilise operation and reduce how often the cooling unit turns ON/OFF. A primary side external tank (TANK) is recommended, connected to the unit, with a minimum volume of 5 I/kW or less if the Tank&Pump inside the unit is used.

The probe for measuring the  $\Delta P$  (information required to adjust the inverter pumps) is provided and positioned by the user in the hydraulic circuit.

Using 2-way "V2" valves for the terminals and a minimum number of 3-way "V3" valves is recommended to ensure a 20% minimum flow when the terminals are closed.

### VPF solution by RHOSS

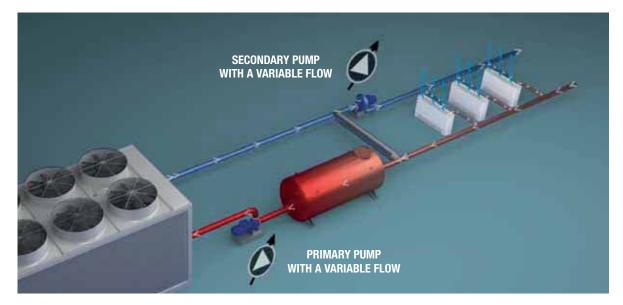
the new plant engineering frontier

Download the complete document: http://www.rhoss.com/download

Download the video: http://www.rhoss.com/download







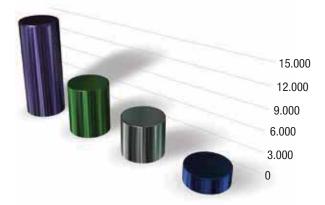
#### VPF RHOSS - The most efficient solution for variable flow systems

Comparison of the Rhoss VPF system and other pumping systems, when the load required changes.

Annual savings are very high in terms of energy and costs, in the Mediterranean area as well as in Central European cities, which are applicable to 100 kW cooling units installed in systems running 24/7 (hospitals, hotels, etc.).

The table indicates another important fact: the equivalent area of the photovoltaic system required to produce the electrical kW/h saved by the Rhoss system. This index shows how effective the proposed solution is.

	Annual energy consumed for pumping	Rhoss system savings	Surface area of photovoltaic system required to achieve the same savings as with the Rhoss system
	[kW/h]	[kW/h]	[m²]
Primary constant flow and constant secondary	14.903	86%	81
Primary constant flow and variable secondary	7.472	71%	34
Conventional VPF system	5.442	60%	21
Rhoss VPF system	2.166		N. N.



\* Example of comparative results for 100 kW cooling unit installed in the plant with a variable load operating 24 hours a day (hospitals, hotels, etc.) in the northern Italy and central Europe climatic area.



Primary constant flow and constant secondary Primary constant flow and variable secondary Traditional VPF system Conventional VPF system

### **Advantages of the RHOSS VPF solution:**



A stable, functional solution for system adjustment



**Energetically advantageous** solution with real pumping energy savings



Safe solution for the chiller

Validated solution even with multiple chillers connected in parallel

## RHOSS: worldwide solutions for energy efficiency

In commercial and residential buildings, often, the predominant part of consumption is represented by the energy required for summer and winter air conditioning and for the necessary air renewal and treatment.

The designer's role is all the more crucial when facing the energy challenges of the coming years and the research presented here is primarily an incentive to a systemic and comprehensive approach to the design of HVAC systems (Heating Ventilation and Air Conditioning).

### The efficiency route

But how can the maximum possible reduction in fuel consumption and emissions, already in the design phase, be assessed? A large building is a complex "body" consisting of a large number of elements and subsystems that interact with each other and with the external environment and that influence each other's performance. Using simplified simulation models that neglect these dynamic interactions are likely to lead to assessments that are often far from the actual energy performance.

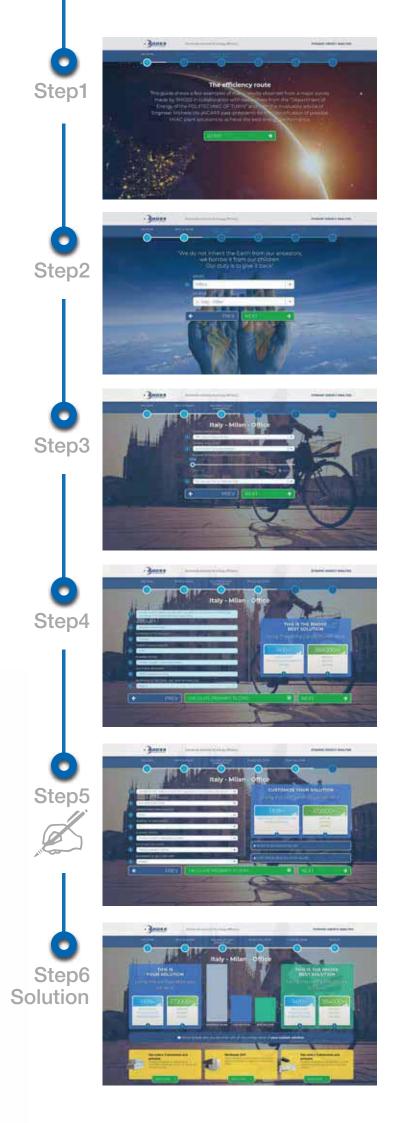
This guide shows a few examples of the many results obtained from a major survey conducted by RHOSS in collaboration with researchers from the "Department of Energy of the POLYTECHNIC OF TURIN" and with the invaluable advice of Engineer Michele Vio (AiCARR past-president) for the identification of possible HVAC plant solutions aimed at achieving the best energy performance.





### Compared plant solutions

8 different types of plant were compared for each building: 4 primary air, 3 all-air VAV and 1 with a ceiling radiant system. The decisive factors between the different types of systems are the RH setting in the environment via the UTA cold coil, the flow of fresh air (fixed or variable with the presence of people), the project temperature of the fan-coils and its variability during the season and the possible presence of a Free-Cooling system assisted by direct adiabatic cooling (DAC). In addition, for each plant solution, 6 different technologies have been considered for the heat recovery from the exhaust air and 8 different technologies for the generators.





# UP TO DATE IN TO DATE Readily available Rhoss solutions

UpToDate is the ideal tool for selecting the Rhoss product range and verify the technical data of each model. The integrated calculation engine requires the verification of feasibility of the proposed solution, the selection and technical dimensioning of the catalogue models.

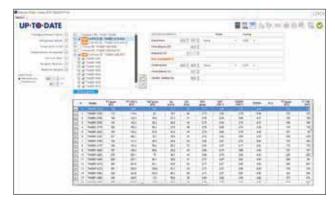
A unique and fast way to always find the ideal solution for any application together with the high technology proposed by Rhoss products.

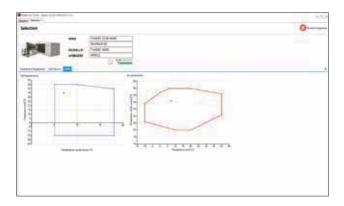
- Comprehensive instruments for choosing Rhoss products suitable for your needs.
- Fast search of Rhoss products.
- Always updated on the latest news.
- Detailed technical reports in 7 languages.
- Chiller sorter also available on tablets and smartphones as a WEB application.



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### CHILLER selection





### Fan-coil and hydronic terminal selection







Electa-ECO - THAITI 106÷116 Mini-Y NF - THAEY 105-111 NF MidiPACK-I - TCAITY-THAITY 120÷130 Compact-Y NF Plus - THAETY 115-127 NF Compact-Y SM - THAEY 122-130 MidiPACK-I - TCAITY-THAITY 138÷262 Compact-Y MD - TCAEY-THAEY 233-265 POKER - THAETY 234 H.T. EASYPACK-I - TCAIY-THAIY 270-2130 EasyPACK - TCAEY-THAEY 269-2146 WinPACK HE-A - TCAEY-THAEY 2110-4340 WinPACK SE - TCAEY-THAEY 2110-4340 WinPACK-R HE-A - TCAETY-TCAEQY 4235-4370 WinPACK-R SE - TCAEBY-TCAESY 4225-4345 **Y-Pack FREECOOLING** - TFAEY-TGAEY 4160-4320 WinPOWER HE-A - TCAEY 4385-8920 / THAEY 4385-6700 WinPOWER SE - TCAEY 4360-8860 / THAEY 4360-6670 Fulipower VFD - TCAITZ-TCAIQZ 2565-21005 FullPOWER VFD (1+i) - TCAITZ-TCAIQZ 2560-21310 FullPOWER HE-A - TCAVTZ-TCAVQZ 2345-21335 FullPOWER SE - TCAVBZ-TCAVSZ 2335-21275 **Z-Power SE** - TCAVZ 21400-21600 **Z-Power FREECOOLING** - TFAVBZ - TFAVIZ - TFAVSZ 2420-21100 **Z-POWER HT & HTDC** - TCAVBZ 2370-21290 HT / TCAVBZ 2370-21290 HTDC TurboPOWER - TCATBZ-TCATTZ-TCATQZ 1300-31100 TurboPOWER ECO - TCATTE-TCATQE 1330-3950